

Date: Wednesday, 17/09/2008 10:32:52 AM  
 User: Jean-Luc Menard

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: HINGE ASSEMBLY LOWER DOOR
Job Number	: 42050		
Estimate Number	: 13562		
P.O. Number	:	Part Number	: D3813041
This Issue	: 17/09/2008 S.O. No. :	Drawing Number	: D3813 PREL <i>proto</i>
Prsh Rev.	: NC	Project Number	: N/A
First Issue	: / /	Drawing Revision	: PREL
Previous Run	:	Material	:
Written By	: <i>JLM 08-09-17</i>	Due Date	: 24/09/2008 Qty: 3 Um: Each
Checked & Approved By	:		
Comment	: Est Rev:A New Issue 08-09-09 JLM Verified By:EC		

Additional Product

~~FOR ENGINEERING USE ONLY~~~~PRELIMINARY ISSUE~~

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	D38131	Hinge, Upper Door	
2.0	D35183	Stainless Steel Ball Joint Rod End	
3.0	NAS5096	Nut	
4.0	MS124738	Heli-Coil 3/8-24 unf	
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	

Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)  
 Hinge, Upper Door Batch: *42052 x4* *SS 08/10/03 (X)*

Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)  
 Stainless Steel Ball Joint Rod End Batch: *39029* *SS 08/10/03 (X)*

Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)  
 Nut Batch: *M109249* *SS 08/10/03 (X)*

Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)  
 Heli-Coil 3/8-24 unf Batch: *M109249* *SS 08/10/03 (X)*

Comment: SMALL & MEDIUM FAB RESOURCE 1  
 1-Install helicoils as per Dwg D3813  
 2-Install Ball joint and nut loosely as per Dwg D3813

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Drawing Name: HINGE ASSEMBLY LOWER DOOR

Job Number: 42050

Part Number: D3813041

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5



INSPECT WORK TO CURRENT STEP  
**ENGINEERING APPROVAL**



Comment: INSPECT WORK TO CURRENT STEP

7.0 PACKAGING 1

PACKAGING RESOURCE #1



*Harvey*

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

*DS 08/10/03*

8.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



*Chase JFB w*

~~POSITIVE RECALL~~

~~EFFECTIVE 08/09/03 AUTH~~

~~RELEASED \_\_\_\_\_ DATE \_\_\_\_\_~~

*00252A MR*

1600  
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